

DART AEROSPACE LTD	Work Order:	28354-A
Description:	Part Number:	D2803/04 D2803/1
Dwg: Re-machine per Rev. B	Qty:	Page of

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
1		Re-machine D2804 brackets AS per SD 06.01.15 Dwg D2804 Rev B: D2804-1 B14241 QTY 2 D2804-2 B14242 QTY 10	SD	06.01.15	2
2	QC2	Inspect parts as they come off of CNC	SD	06.01.15	9
3	QC7	second inspection check	SG	06.01.16	9/2
4	FP	Touch-up machine as required.	CL	06/01/16	9/2
5	QC5	Inspect work			
6	ST	Identify and stock with batch # indicated on W/I.			
7	AC	cost.			
8	DC/QC21	close W/I			
4b	GA	For 2 parts: press D2805-1 into arm per dwg D2803/D2804 D2804-# B B14241 D2805-1 B B33628 B23628	SD	06/01/16	2
4c	QC	Inspect Level 5	U	06.01.16	2
4d	FP	Powder coat Gloss white	MM	06.01.17	9/1
4e	QC3	Inspect Powder coat	SB	06/01/15	
4f	GA	press D2809 B into arm per dwg D2804			

Rev	Date	Change	Revised By	Approved

4G GA follow attached info from step 7